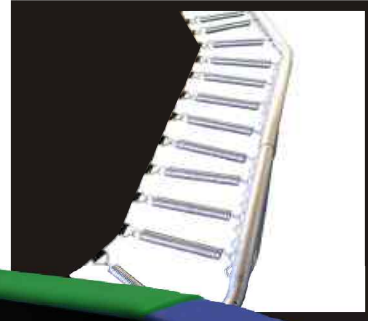


Inc.  
**play factory**

The  
**TRAMPOLINE**  
SPECIALISTS

The **play factory** Inc. Full Value 13' Round Model

Unique 12 sided frame.  
For illustration only.  
Do not allow use of trampoline without frame pads installed.



Note:  
Zipper rod spring attachment.



**Compare these special features:**

All weather construction for safety, durability, and quality.

12 gauge frame.

15" x 1.5" frame pads, wind skirt, straps, buckles, spring loop attachments.

96 springs, 9" long, 1.16" O. D.

Easy spring attachment rod.

Excellent manufacturers warranty.

**MODEL PF13R**

**TOP RATED WARRANTY**

Over  
**25**  
Years of  
Excellence

Play Factory Trampolines are guaranteed to be free from defects in materials and workmanship under normal use. This limited warranty is effective for the original purchaser only and does not cover commercial use. This warranty does not cover misuse or abuse such as cuts, punctures and burns. Complete warranty included with User package.

- **Frame & Legs** -Lifetime against rust perforation.  
-10 years against defects in materials and workmanship.
- **Bed** -10 years against defects in materials and workmanship.  
- 5 years on stitching on perimeter of bed.
- **Frame Pads** - 5 years against defects in materials and workmanship.  
(fading caused by UV rays not included)  
- 5 years on stitching.
- **Springs** - 10 years against breakage.

## **Play Factory Trampoline Specifications**

### ***Model PF13R - 13 Foot Round Trampoline***

#### **Play Factory Frame**

The strength and quality of the materials used, combined with superior design, make a stable foundation that is necessary for safety, optimum spring performance and the overall durability of this trampoline.

- Heavy-duty 12 ga. galvanized steel with 1.9" outer dimension x .109" wall thickness. (Vs. 14 to 17 ga., found on most other trampolines that restricts them from a 200 - 250 lb. weight maximum).
- 55,000 psi tensile strength, 50,000 yield strength. (Compared to 40,000-psi yield or less on most other trampolines).
- 12 sided round trampoline configuration with only 4 frame pieces. Much stronger design with fewer pieces. Easier to assemble. (Vs. 12 or more frame pieces found on most trampolines).
- Patented "Flo-Coat®" and galvanizing process. Triple coated for superior shine and rust resistance.
- Frame measures 13' 6".
- Weighs 252 lbs. Measures 36" to top of frame from ground.

#### **Play Factory Spring Attachment**

A corrugated iron rod (zipper rod) is mig-welded onto the inside of the frame. The springs attach onto this rod, setting them below the top of the frame. This allows for a much freer spring movement with less interference by the frame pads.

- Actually adds extra strength to the frame. (Vs. drilling holes or punched slots, which can weaken the frame and allow moisture to accumulate.)
- Spring "hook ups" and "take downs" much easier and more efficient than drilled holes in frame.
- Extremely durable.

#### **Play Factory Springs**

Extra length, tapered, high performance springs, made to Play Factory specifications. These springs are largely responsible for a soft, deep, extra high bounce that separates a Play Factory Trampoline apart from other consumer trampolines.

- Galvanized 9" long x 1.16 diameter, 56 coils, tapered on both ends. (Some manufacturers use 6" to 8.5" with a much smaller diameter and much less durability).
- 96 springs.
- Stress relieved for longer wear.
- Performance rated for over one million cycles.

#### **Play Factory Bed (Mat)**

It affects the bounce, safety and life span of the trampoline. Play Factory uses only the best material manufactured specifically for consumer trampolines.

- Seamless polypropylene mesh called Permatron®.
- Designed for maximum durability against sun, rain and cold.
- Calendered process features a smooth surface that is much less abrasive.
- Interlocking weave makes the fabric run resistant even if cut or punctured.
- UV resistant.

#### **Play Factory Frame Pads**

Safety is a Number One priority with Play Factory. Each frame pad is designed to secure around the outer frame and is 15" wide x 1.5" thick. This easily allows the pads to fully cover the frame, springs and stitching.

- Covering is made of 18 oz PVC vinyl that is UV resistant. (Many trampolines are found with inferior vinyl, unreliable pad attachments and an insufficient thickness & width of pad).
- Rated durable from -40F to 100F. (-40C to 38C)
- Designed with adjustable wind skirt, straps, buckles and spring loops to secure the frame pads to the frame.
- 1.2 lb. density, closed cell, polyethylene foam forms the protective padding material inside the vinyl. High impact absorbing, water and mildew resistant.

ALL TRAMPOLINES AND COMPONENT MEASUREMENTS ARE APPROXIMATE AND SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE.