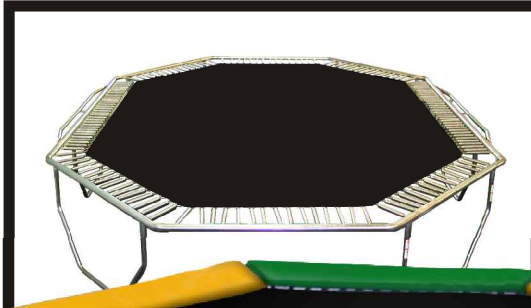




The **TRAMPOLINE** SPECIALISTS

# The **play factory** Inc. Super Size 16'x19' Super Octagon

Unique design and performance make this model the World's largest, most desirable recreational trampoline. For illustration only. Do not allow use of trampoline without frame pads installed.



Note: Zipper rod spring attachment.



**Compare these special features:**  
All weather construction for safety, durability, and quality.  
15" x 1.5" end frame pads  
20" x 1.5" side frame pads, wind skirt, straps, buckles, spring loop attachments.  
156 springs, 9" long, 1.16" O. D.  
Easy spring attachment rod.  
Excellent manufacturers warranty.

**MODEL PF1619S0**

**TOP RATED WARRANTY**



Play Factory Trampolines are guaranteed to be free from defects in materials and workmanship under normal use. This limited warranty is effective for the original purchaser only and does not cover commercial use. This warranty does not cover misuse or abuse such as cuts, punctures and burns. Complete warranty included with User package.

- **Frame & Legs** -Lifetime against rust perforation.  
-10 years against defects in materials and workmanship.
- **Bed** -10 years against defects in materials and workmanship.  
- 5 years on stitching on perimeter of bed.
- **Frame Pads** - 5 years against defects in materials and workmanship.  
(fading caused by UV rays not included)  
- 5 years on stitching.
- **Springs** - 10 years against breakage.

## **Play Factory Trampoline Specifications**

### ***Model PF1619SO - 16'x19' Super Octagon Trampoline***

#### **Play Factory Frame**

The strength and quality of the materials used, combined with superior design, make a stable foundation that is necessary for safety, optimum spring performance and the overall durability of this trampoline.

- Heavy-duty 12 ga. galvanized steel with 2.375" outer dimension x .109" wall thickness.
- 55,000 psi tensile strength, 50,000 yield strength.
- Designed from PF16' Octagon with 3ft. additional length in the middle. Integrated side braces with only 4 frame pieces and 6 legs.
- Patented "Flo-Coat®" and galvanizing process. Triple coated for superior shine and rust resistance.
- Frame size measures 15'10" x 18'10". One of the largest consumer trampolines in the world.
- Weighs 422 lbs. Measures 39" to top of frame from ground.

#### **Play Factory Spring Attachment**

A corrugated iron rod (zipper rod) is mig-welded onto the inside of the frame. The springs attach onto this rod, setting them below the top of the frame. This allows for a much freer spring movement with less interference by the frame pads.

- Actually adds extra strength to the frame. (Vs. drilling holes or punched slots, which can weaken the frame and allow moisture to accumulate.)
- Spring "hook ups" and "take downs" much easier and more efficient than drilled holes in frame.
- Extremely durable.

#### **Play Factory Springs**

Extra length, tapered, high performance springs, made to Play Factory specifications. These springs are largely responsible for a soft, deep, extra high bounce that separates a Play Factory Trampoline apart from other consumer trampolines.

- Galvanized 9" long x 1.16" diameter, 56 coils, tapered on both ends.
- 156 springs.
- Stress relieved for longer wear.
- Performance rated for over one million cycles.

#### **Play Factory Bed (Mat)**

It affects the bounce, safety and life span of the trampoline. Play Factory uses only the best material manufactured specifically for consumer trampolines.

- Seamless polypropylene mesh called Permatron®.
- Designed for maximum durability against sun, rain and cold.
- Calendered process features a smooth surface that is much less abrasive.
- Interlocking weave makes the fabric run resistant even if cut or punctured.
- UV resistant.

#### **Play Factory Frame Pads**

Safety is a Number One priority with Play Factory. Each frame pad is designed to secure around the outer frame and is 15" wide x 1.5" thick on the ends and 20" wide on the sides. This easily allows the pads to fully cover the frame, springs and stitching.

- Covering is made of 18 oz PVC vinyl that is UV resistant. (Many trampolines are found with inferior vinyl, unreliable pad attachments and an insufficient thickness & width of pad).
- Rated durable from -40F to 100F. (-40C to 38C)

- Designed with adjustable wind skirt, straps, buckles and spring loops to secure the frame pads to the frame.
- 1.2 lb. density, closed cell, polyethylene foam forms the protective padding material inside the vinyl. High impact absorbing, water and mildew resistant.

ALL TRAMPOLINES AND COMPONENT MEASUREMENTS ARE APPROXIMATE AND SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE.